

2024 ACCESS

CONSTRUCTION GUIDE



STAGE 1: CHASSIS PREP

NXG Frame

- HSLA US steel construction
 - (High Strength Low Alloy)
- CNC rail fabrication
- Fully E-Coat dipped (painted)
- Perfectly square once bolted
- Better towing experience
- 2" Receiver (350lb rating)
- Huck fastened connections
- Minimal welds

NXG FRAME
The Next Generation in RV Frame Technology

BAL
BY NORCO INDUSTRIES



STAGE 1: CHASSIS PREP

Axles and Exterior Accessories

- Dexter 4,400lb EZ Lube axles installed onto Norco NXG frame
- Standard 15" tires installed
- Standard independent stabilizer jacks installed
- Standard power tongue jack installed

Power Tongue Jack



Power stabilizer jacks with independent switches



Standard 15" tires



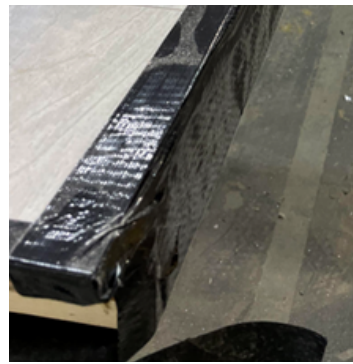
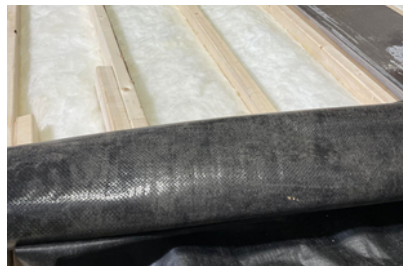
STAGE 2: HOLDING TANKS/UNDERBELLY

- Underbelly enclosure installed
 - Includes radiant foil insulation below tanks
- 12V heat pads installed onto holding tanks
- Tanks placed onto tank hangers
- Plumbing, electrical, and gas lines are run through the heated and enclosed underbelly



STAGE 3: FLOORS

- Sub-floor built
 - 16" floor joists on center
- Insulation added
- Furnace vent runs installed and taped
- Entire floor assembly wrapped with a Darco moisture proof barrier
- 5/8" tongue and groove floor decking installed and sanded
- Darco layer wrapped up over floor edge
- Furnace vent openings cut and taped
- Wiring and plumbing run above the floor
- Linoleum rolled across floor decking
 - Congoleum Brand
- Linoleum is secured around perimeter and vent openings
- Waterproof tape is used to secure the Darco around the entire floor perimeter, including slide tray cut outs



STAGE 4: CABINET SET

- Cabinets built off-line are placed into the unit in their specified locations
 - Pocket screwed stile construction
 - High-grade wood used for framing/drawer ladders
- Furnace, water heater, and refrigerator are installed prior to the walls being put on
- Water lines hooked up and tested



Pocket Screws

High-grade Pine Wood

Solid poplar
core cabinet
panels w/ CNC
routed openings

Solid wood core
cabinet stiles



STAGE 5: WALLS

- Walls are built off-line with high grade lumber
- LVL Beam (Laminated Veneer Lumber) used on front radius and slide out headers
 - One of the strongest engineered wood products on the market
 - Less prone to warping
 - Higher load bearing capacity than solid wood
 - Resin bonded
- Plywood used for backers vs OSB



Laminated Veneer Lumber



Plywood backer

STAGE 6: ROOF

- Roof rafters assembled offline and then placed ontop of the unit
- 2"x2" vertical studs are used to maximize load capacity
- Nail plate joint fasteners are attached to both sides of the trusses
 - Makes for a tighter truss
 - Reduces chances of movement
- A/C ducting is run through the roof trusses
- Tank vent pipes run up into the roof

Tank Vent Pipes

A/C Ducting

Oversized nail plates



STAGE 6: ROOF

- Residential batten insulation and reflective foil insulation layer under roof decking
- 3/8" roof decking installed and screwed into roof rafters.
 - Some OEM's only staple their roof decking into the trusses.
- Fiberglass cast is laid across each seam to cover screw heads and prevent damage
- Aluminum trim installed to make a flush / secure connection with the sidewall
- Alpha Systems TPO membrane is glued to the roof decking
 - 18 year membrane warranty
 - Mold, algae, and fungus resistant
 - Excellent UV protection
- Alpha Thane self leveling sealant is applied liberally to all applicable areas
 - Non-shrinking
 - Forms permanent elastic bonds
 - Moisture curing



Residential insulation / Reflective foil insulation



Aluminum Trim

Alpha Thane self leveling sealant



Alpha Systems TPO Membrane



STAGE 7: SIDEWALL METAL

- The sidewall metal is interlocked, sealed, and secured to the sidewall studs of the trailer
- Access utilizes a thicker metal than many OEM's in the conventional space
 - .030 Side walls and rear wall
 - .040 Front radius profile
- High gloss aluminum with residential style corrugation
- UV protective coating
- Light color palette to reduce heat absorption



STAGE 8: PDI/QUALITY

- Finishing touches on the unit are completed
- Decals applied
- Cabinetry caulked
- Electronics hooked up
- Gas line tested
- 2nd water pressure test performed
- Holding tanks tested for leaks

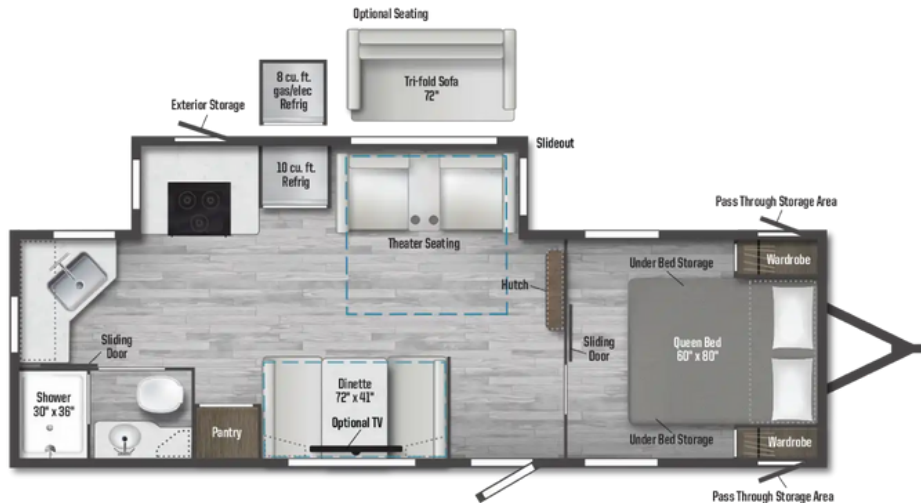


ACCESS SELLING FEATURES

- Independent electric stabilizer jacks
- 2" Accessory Receiver (350lb capacity)
- 200W solar panel w/ 30AMP charge controller
- 12V tank heating pads w/ an interior switch
- TPMS prep
- Inverter prep
- WiFi prep
- Norco NXG huck bolted chassis
- Large awning sizes
- Large tank capacities
- Black out roller shades
- Solid entrance step
- Sideview camera prep
- Side mount solar prep
- Carpetless design
- Rearview camera prep
- Tinted windows
- Stainless steel kitchen sink
- Porcelain toilet
- Framed doorways
- 15" Tires
- 4,400lb Dexter EZ Lube axles
- 50AMP standard w/ 2nd A/C prep
- Heated pass-through storage compartments
- 60"x80" true queen beds
- Walkable roof w/ ladder prep
- Thicker core baggage doors w/ magnet hold backs
- Black tank flush
- Outdoor shower
- Convection microwave



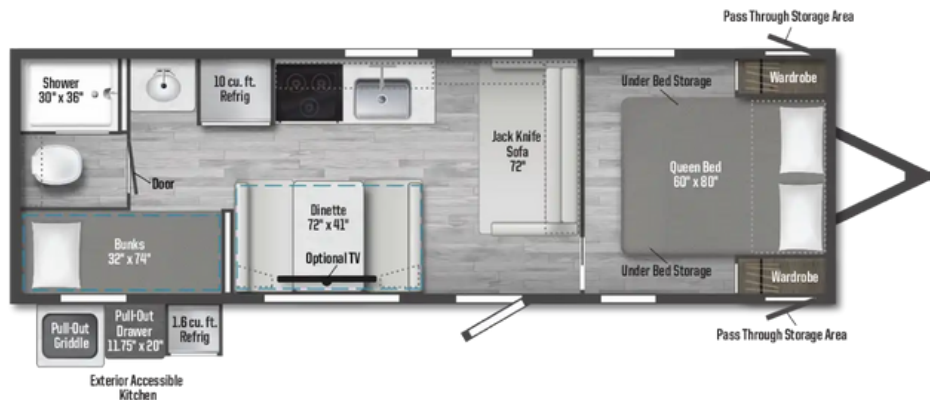
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Rear kitchen floorplan with a flush floor slide and private bedroom.

Exterior Length- 29'	LP Capacity (lbs.) - 40
Exterior Height- 11'5"	GVWR (lbs.) - 8,800
Exterior Width- 8'0"	Sleeps- 3
Interior Height- 6'8"	Axles (lbs.)- 2 @ 4,400
Freshwater Tank (gal.)- 60	Dry Weight (lbs.)- 6,472
Water Heater (gal.)- 6	Furnace (BTU)- 30,000
Black (gal.)- 49	Dry Hitch Weight (lbs.)- 794
Gray 1- 49	Hitch Height- 22"
Gray 2- N/A	Tire Size- 225/75R15E

26BH



Non-slide bunkhouse floorplan with a private bedroom.

Exterior Length-	29'	LP Capacity (lbs.) -	40
Exterior Height-	11'5"	GVWR (lbs.) -	8,800
Exterior Width-	8'0"	Sleeps-	6
Interior Height-	6'8"	Axles (lbs.)-	2 @ 4,400
Freshwater Tank (gal.)-	60	Dry Weight (lbs.)-	5,400
Water Heater (gal.)-	6	Furnace (BTU)-	30,000
Black (gal.)-	49	Dry Hitch Weight (lbs.)-	698
Gray 1-	49	Hitch Height-	22"
Gray 2-	N/A	Tire Size-	225/75R15E

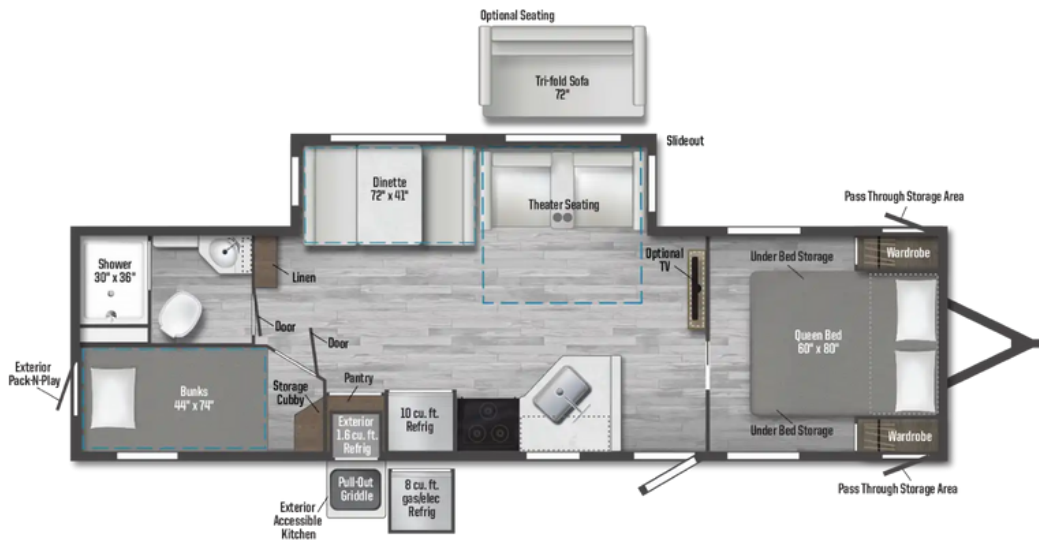
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Front kitchen floorplan with a rear bedroom and dual entrance.

Exterior Length- 32'	LP Capacity (lbs.) - 40
Exterior Height- 11'5"	GVWR (lbs.) - 8,800
Exterior Width- 8'0"	Sleeps- 3
Interior Height- 6'8"	Axles (lbs.)- 2 @ 4,400
Freshwater Tank (gal.)- 60	Dry Weight (lbs.)- 6,790
Water Heater (gal.)- 6	Furnace (BTU)- 30,000
Black (gal.)- 49	Dry Hitch Weight (lbs.)- 998
Gray 1- 47	Hitch Height- 22"
Gray 2- 49	Tire Size- 225/75R15E

30BH



Single slide bunk floorplan with a private bedroom and private bunk room.

Exterior Length- 33'2"	LP Capacity (lbs.) - 40
Exterior Height- 11'5"	GVWR (lbs.) - 8,800
Exterior Width- 8'0"	Sleeps- 5
Interior Height- 6'8"	Axles (lbs.)- 2 @ 4,400
Freshwater Tank (gal.)- 60	Dry Weight (lbs.)- 7,146
Water Heater (gal.)- 6	Furnace (BTU)- 30,000
Black (gal.)- 49	Dry Hitch Weight (lbs.)- 910
Gray 1- 47	Hitch Height- 22"
Gray 2- 49	Tire Size- 225/75R15E

26RL



Rear living floorplan with a walk-through bathroom and secondary entrance.

Exterior Length- 30'1"	LP Capacity (lbs.) - 40
Exterior Height- 11'5"	GVWR (lbs.) - 8,800
Exterior Width- 8'0"	Sleeps- 3
Interior Height- 6'8"	Axles (lbs.)- 2 @ 4,400
Freshwater Tank (gal.)- 60	Dry Weight (lbs.)- TBD
Water Heater (gal.)- 6	Furnace (BTU)- 30,000
Black (gal.)- 49	Dry Hitch Weight (lbs.)- TBD
Gray 1- 49	Hitch Height- 22"
Gray 2- N/A	Tire Size- 225/75R15E

EVERY YEAR, ECO-FRIENDLY OWNER'S MANUALS ALLOW US TO SAVE...



**24,000 LBS
OF PAPER.**



**294 MILLION
BTU'S OF ENERGY**



**279,000 GALLONS
OF WATER**



**14,300 LBS.
OF SOLID
WASTE**



**242 TREES CUT DOWN
3.8 ACRES OF
FOREST DISTURBED**



**227,000
LBS. OF
CO2**

With this change, we are making a pledge to each of you. Every model year we will plant at least 1 tree on our campus accompanied by a commemorative display to recognize the owner's that join us in our Eco-Friendly Owner's Manual Pledge. Partner with us in caring for the earth so you can Go Where You Feel in your Winnebago.

Will you join us in our Eco-Friendly Owner's Manual Pledge? Scan the QR code to download!

*If you would not like to participate in our Digital Manual Promise, email towmarketing@wgo.net to request a physical copy.

